



- JAPAN** USHIO INC.  
1-6-5 Marunouchi Chiyoda-ku, Tokyo 100-8150 JAPAN  
TEL: +81 3-5657-1018 FAX: +81 3-5657-1030  
[www.ushio.co.jp/en/laser](http://www.ushio.co.jp/en/laser)
- ASIA** USHIO SHANGHAI, INC. / 牛尾贸易(上海)有限公司  
02,03 Unit, 30F, New Bund Center, NO.555 West Haiyang Road/  
NO.588 Dongyu Road, Pudong, Shanghai, 200126, P.R.C.  
TEL: +86 21-6841-1135 FAX: +86 21-6841-1150  
[www.ushio.com.cn](http://www.ushio.com.cn)
- USHIO TAIWAN, INC. / 優志旺股份有限公司  
8F, No.4, Sec.1, Zhongxiao W.Rd., Taipei 100421, Taiwan, R.O.C.  
TEL: +886-2-2312-3358 FAX: +886-2-2312-3858  
[www.ushio.com.tw](http://www.ushio.com.tw)
- USHIO KOREA, INC. / 韓國우시오株式会社  
(Yeoksam-dong, Gangnam Center Building), 17F, 388,  
Gangnam-daero, Gangnam-gu, Seoul 06232 Rep.of Korea  
TEL: +82 2-587-1115 FAX: +82 2-587-1118  
[www.ushio.co.jp/kr](http://www.ushio.co.jp/kr)
- USHIO ASIA PACIFIC PTE. LTD.  
28 Genting Lane, #05-05, Platinum 28, Singapore 349585  
TEL: +65 6274-5311 FAX: +65 6274-5300  
[www.ushioasiapacific.com](http://www.ushioasiapacific.com)
- AMERICA** USHIO AMERICA, INC.  
801 Ames Avenue, Milpitas, CA 95035, U.S.A.  
TEL: +1 669-244-6417 FAX: +1 408-404-0817  
[www.ushio.com](http://www.ushio.com)
- EUROPE** USHIO GERMANY GmbH  
Münchener Straße 10, 85643 Steinhöring, Germany  
TEL: +49 80 94 906 0  
<https://www.ushio.eu>

USHIO

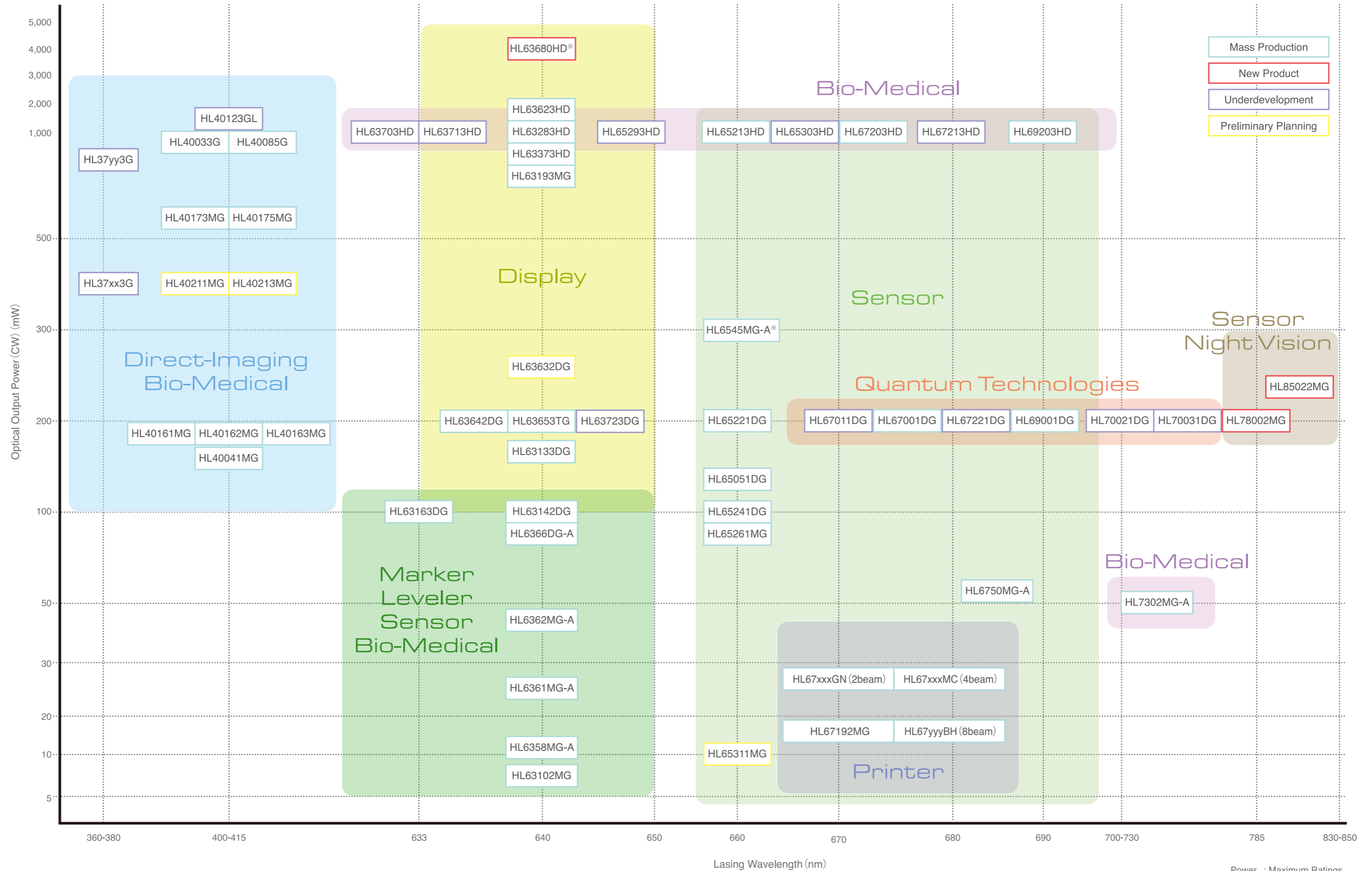
[www.ushio.co.jp/en/laser](http://www.ushio.co.jp/en/laser)



# Laser Diode

## Product Information

# Product Map



Power : Maximum Ratings  
 ※ pulse : pulse optical power

# Laser Diode Line Up

Part Number	Internal Circuit *5	Maximum Ratings		Po (mW)	Ith (mA)	Iop (mA)	Vop (V)	Is (mA)	λp (nm)	θ// (°)	θ⊥ (°)
		Po (mW)	Topr (°C)								
HL40041MG*1	CC	150	-10 to 50	150	60	150	4.5	0.2	404	13*3	45*3
HL40093MG*1	FN	500	0 to 30	400	110	370	4.9	-	404	13*3	42*3
HL40161MG	CC	210	-5 to 85	175	35	150	5	0.15	405	9	20
HL40162MG	AC	210	-5 to 85	175	35	150	5	0.15	405	9	20
HL40163MG	FN	210	-5 to 85	175	35	150	5	-	405	9	20
HL40071MG	CC	360	0 to 70	300	50	280	6	0.09	405	6	15
HL40211MG (UD)	CC	450	-5 to 85	400	65	250	5.5	0.3	405	8	20
HL40213MG (UD)	FN	450	-5 to 85	400	65	250	5.5	-	405	8	20
HL40173MG*1	FN	700	0 to 30	600	110	450	4.2	-	405	13*3	42*3
HL40175MG*1	BC	700	0 to 30	600	110	450	4.2	2	405	13*3	42*3
HL40033G*1	FN	1,000	0 to 30	1,000	320	1,000	4.3	-	405	13*3	42*3
HL40085G*1	BC	1,000	0 to 30	1,000	320	1,000	4.3	1.3	405	13*3	42*3
HL40123GL*1 (UD)	FN	1,400	0 to 30	1,200	200	950	5	-	405	17*3	41*3
HL63703HD*1 (UD)	FN	1,300	-10 to 25	1,200	440	1,550	2.4	-	630	10	32
HL63163DG	FN	100	-10 to 40	100	70	170	2.6	-	633	8.5	18
HL63713HD*1 (UD)	FN	1,300	-10 to 45	1,200	340	1,350	2.3	-	635	10	32
HL63102MG	AC	7	-10 to 60	5	15	20	2.2	0.2	637	8	34
HL63142DG	AC	120	-10 to 50	100	50	140	2.7	0.3	637	8	18
HL63283HD*1	FN	1,200 (1,500*2)	-10 to 45	1,200	340	1,300	2.3	-	637	10	33
HL6312G-A*6	AC	5	-10 to 50	5	45	55	2.3	0.4	638	8	31
HL6319G-A*6	CC	10	-10 to 50	10	50	70	2.3	0.17	638	8	31
HL6320G-A*6	AC	10	-10 to 50	10	50	70	2.3	0.17	638	8	31
HL6321G-A*6	CC	15	-10 to 50	15	55	85	2.5	0.2	638	8	30
HL6322G-A*6	AC	15	-10 to 50	15	55	85	2.5	0.2	638	8	30
HL63133DG	FN	170	-10 to 40	170	60	250	2.8	-	638	9	17
HL63192DG*1	AC	700	-10 to 40	700	200	820	2.2	2	638	9	35
HL63193MG*1	FN	700	-10 to 40	700	200	820	2.2	-	638	9	35
HL63373HD*1	FN	1,100	-10 to 45	1,000	200	1,000	2.4	-	638	10	35
HL63623HD*1	FN	1,600 (1,900*2)	-10 to 55	1,500 (1,800*2)	420	1,550 (1,850*2)	2.25	-	638	10	33
HL63520HD*1*6	FN	2,400*4 (3,500*2*4)	-10 to 55	2,400 (3,500*2)	570	2,400 (3,300*2)	2.4	-	638	10	33
HL63680HD*1	FN	3,000*4 (4,200*2*4)	-10 to 55	3,000 (4,200*2)	570	3,000 (3,800*2)	2.5	-	638	12	30
HL63391DG*6	CC	200	-10 to 60	200	65	255	2.8	0.8	639	8.5	14
HL63392DG*6	AC	200	-10 to 60	200	65	255	2.8	0.8	639	8.5	14
HL6358MG-A	AC	12	-10 to 50	10	30	40	2.3	1	639	8	21
HL6395MG-A	CC	12	-10 to 60	10	45	55	2.3	0.07	639	9	21
HL6360MG-A	AC	25	-10 to 50	20	45	65	2.5	0.2	639	9	21
HL6361MG-A	CC	25	-10 to 50	20	45	65	2.5	0.2	639	9	21
HL6397MG-A*6	CC	25	-10 to 60	20	45	65	2.3	0.2	639	9	21
HL6323MG-A*6	AC	35	-10 to 50	30	45	95	2.3	0.15	639	8.5	30
HL63641DG	CC	210	-40 to 60	200	50	225	2.7	0.25	639	8	14
HL63642DG	AC	210	-40 to 60	200	50	225	2.7	0.25	639	8	14
HL63643DG	FN	210	-40 to 60	200	50	225	2.7	-	639	8	14
HL63653TG	FN	210	-10 to 60	200	50	230	2.7	-	640	8	14
HL6362MG-A	AC	45	-10 to 50	40	45	90	2.4	0.3	640	10	21
HL6363MG-A	CC	45	-10 to 50	40	45	90	2.4	0.3	640	10	21
HL6364DG-A*6	AC	65	-10 to 50	60	65	125	2.5	0.4	642	10	21
HL6366DG-A	AC	90	-10 to 50	80	80	155	2.5	0.3	642	10	21
HL6367DG-A	CC	90	-10 to 50	80	80	155	2.5	0.3	642	10	21
HL6385DG-A*6	LN	150	-10 to 40	150	110	280	2.6	-	642	9	17
HL63723DG (UD)	FN	210	-40 to 85	200	55	235	2.7	-	642	8	15
HL65293HD*1 (UD)	FN	1,300	-10 to 45	1,200	400	1,350	2.25	-	652	10	32
HL6501MG-A*6	CC	35 (50*2)	-10 to 60	30 (50*2)	45	85	2.6	0.3	658	8.5	22

Part Number	Internal Circuit *5	Maximum Ratings		Po (mW)	Ith (mA)	Iop (mA)	Vop (V)	Is (mA)	λp (nm)	θ// (°)	θ⊥ (°)
		Po (mW)	Topr (°C)								
HL65261MG	CC	85 (310*2)	-10 to 60 -10 to 75*2	80 (300*2)	30	90	2.6	0.6	658	7.5	15
HL65262MG	AC	85 (310*2)	-10 to 60 -10 to 75*2	80 (300*2)	30	90	2.6	0.6	658	7.5	15
HL65263MG	FN	85 (310*2)	-10 to 60 -10 to 75*2	80 (300*2)	30	90	2.6	-	658	7.5	15
HL65264MG	LN	85 (310*2)	-10 to 60 -10 to 75*2	80 (300*2)	30	90	2.6	-	658	7.5	15
HL65213HD*1	FN	1,200	-10 to 45	1,200	450	1,350	2.3	-	659	10	33
HL65051DG	CC	130	-10 to 60	120	60	175	2.5	0.4	660	10	17
HL65055DG	BC	130	-10 to 60	120	60	175	2.5	0.4	660	10	17
HL6544FM-A*6	FN	130	-10 to 75	50	60	115	2.3	-	660	10	17
HL6545MG-A	LN	130 (300*2)	-10 to 75	120 (300*2)	60	175	2.5	-	660	10	17
HL65221DG	CC	210 (420*2)	-10 to 75	200 (400*2)	60	230	2.7	0.7	660	8	15
HL65222DG	AC	210 (420*2)	-10 to 75	200 (400*2)	60	230	2.7	0.7	660	8	15
HL65223DG	FN	210 (420*2)	-10 to 75	200 (400*2)	60	230	2.7	0.7	660	8	15
HL65232DG	AC	160 (320*2)	-10 to 75	150 (300*2)	60	190	2.55	0.55	660	7.5	15
HL65241DG	CC	110 (220*2)	-10 to 90	100 (200*2)	60	145	2.45	0.35	660	7	15
HL65242DG	AC	110 (220*2)	-10 to 90	100 (200*2)	60	145	2.45	0.35	660	7	15
HL65311MG (UD)	CC	12	-40 to 90	10	10	20	2.2	0.4	662	7	30
HL65312MG (UD)	AC	12	-40 to 90	10	10	20	2.2	0.4	662	7	30
HL65303HD*1 (UD)	FN	1,300	-10 to 55	1,200	370	1,350	2.25	-	665	10	32
HL6714G-A*6	AC	10	-10 to 50	10	30	50	2.2	0.9	670	8	22
HL6748MG-A*6	AC	10	-10 to 60	10	20	30	2.2	1	670	8	25
HL67192MG	AC	16	-10 to 70	15	15	30	2.25	1.5	670	7.5	24
HL67011DG (UD)	CC	210	-10 to 75	200	50	210	2.7	0.8	671	8	15
HL67001DG	CC	210	-10 to 75	200	55	215	2.7	0.8	675	8	15
HL67203HD*1	FN	1,300	-10 to 75	1,200	350	1,350	2.2	-	675	12	32
HL67221DG	CC	210	-10 to 75	200	50	210	2.7	0.8	680	8	15
HL67213HD*1 (UD)	FN	1,300	-10 to 75	1,200	320	1,350	2.2	-	683	11	32
HL6750MG-A	CC	55	-10 to 70	50	30	75	2.3	0.12	685	9	21
HL6738MG-A*6	CC	35 (50*2)	-10 to 70	30 (50*2)	45	90	2.5	0.1	690	8.5	19
HL69001DG	CC	210	-10 to 75	200	50	220	2.7	0.8	690	8	15
HL69203HD*1	FN	1,300	-10 to 75	1,200	320	1,300	2.2	-	690	11	31
HL70021DG (UD)	CC	210	-10 to 75	200	50	225	2.7	0.8	700	8	15
HL70031DG (UD)	CC	210	-10 to 75	200	50	235	2.8	0.8	705	8	15
HL7301MG-A	CC	50	-10 to 60	40	30	75	2.5	0.3	730	9	18
HL7302MG-A	AC	50	-10 to 60	40	30	75	2.5	0.3	730	9	18
HL78002MG	AC	210	-10 to 75	200	45	230	2.8	0.5	785	8.5	15
HL83013MG*6	FN	50	-10 to 60	50	20	75	1.9	-	830	9	22
HL8337MG-A*6	AC	50	-10 to 60	50	20	75	1.9	0.25	830	9	22
HL8338MG-A*6	CC	50	-10 to 60	50	20	75	1.9	0.25	830	9	22
HL85021MG	CC	260	-40 to 75	250	45	270	2.6	1.4	850	8	15
HL85022MG	AC	260	-40 to 75	250	45	270	2.6	1.4	850	8	15
HL85023MG	FN	260	-40 to 75	250	45	270	2.6	-	850	8	15
HL8340MG-A*6	AC	50	-10 to 60	50	20	75	1.9	0.25	852	9	22
HL8341MG-A*6	CC	50	-10 to 60	50	20	75	1.9	0.25	852	9	22

(UD) : Under development \*1 Multi transverse mode (The other products without \*1 are single transverse mode) \*2 Pulse optical power and pulse operation  
\*3 Full angle, % \*4 Typical PO at maximum current rating \*5 Please refer to the following diagram for internal circuit \*6 NRND: Not Recommended for New Design

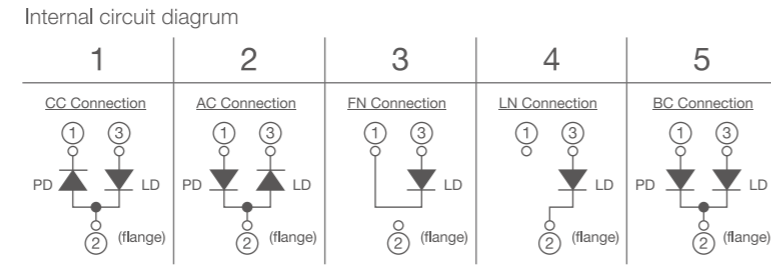
# Part Numbering

Example 1 : **HL 65 45 MG -A**  
 HL6545MG-A  
 (a) (b) (c) (e) (f)

Example 2 : **HL 63 10 2 MG**  
 HL63102MG  
 (a) (b) (c) (d) (e)

- (a) HL: Ushio Laser Diode
- (b) Wavelength: (first 2-number of wavelength)  
 37: 375nm            69: 690nm  
 40: 404~405nm    70: 705nm  
 63: 633~642nm    73: 730nm  
 65: 648.5~660nm   83: 830nm (or 850nm)  
 67: 670~690nm
- (c) 45: Serial Number
- (d) 2: Internal Circuit(assigned either 1, 2, 3, 4or 5)

- (e) MG: Package Type (CAN package)  
 G, HD, GL:  $\phi$ 9.0mm    MG:  $\phi$ 5.6mm(short can)  
 DG:  $\phi$ 5.6mm (tall can)    TG:  $\phi$ 3.8mm
- (f) -A: RoHS compliant\*
- \* All of current available Ushio are RoHS compliant
- \* All products with new numbering like example 2 are RoHS compliant. (Therefore, No "-A".)



# History of Ushio Laser Diode

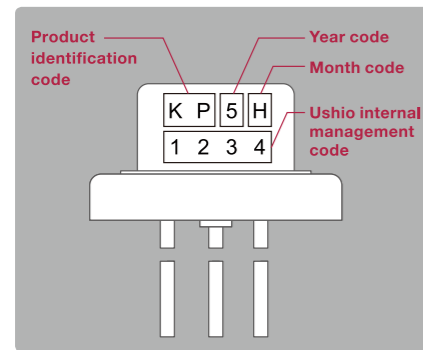
## Product Development History (Laser Diode)

- 1978 IRED awarded "IR100".
- 1979 830nm LD awarded "IR100".
- 1980 World first shipment of 830nm LD.
- 1983 World first shipment of 830nm high power LD for Optical Disc.
- 1984 World first shipment of 780nm LD for printer.
- 1989 Started 670nm LD shipment for pointer
- 2005 Started shipment of high efficiency Red LD with Air Ridge Structure
- 2006 World first shipment of 640nm/40mW LD and 642nm/60mW LD
- 2007 World first shipment of 642nm/80mW LD
- 2008 World first released of 642nm/150mW LD for Show Laser and 705nm/50mW for Medical
- 2010 World first release of 638nm/120mW LD for small Projector
- 2011 Started shipment of Violet high power (404nm/400mW) LD for industrial market.
- 2013 Started shipment of 633nm/100mW LD for Biomedical and Inspection
- 2014 Started shipment of 638nm/700mW LD for Projector and Laser TV.
- 2019 Started shipment of 638nm/3.5W Pulse LD for Projector and Laser TV.
- 2021 Started shipment of 675nm/690nm/200mW LD for Medical and Quantum technology
- 2022 Started shipment of 405nm/600mW LD for Direct Imaging
- 2022 Started Shipment of 639nm/200mW LD for Sensing and Measurement
- 2023 700nm/200mW LD won LASER World of PHOTONICS Innovation Award 2023 in the Quantum Technology category
- 2024 Started shipment of 638nm/4.2W Pulse LD for Projector and Laser TV.

# Marking

## Package Type : MG, DG, G, FM, HD

combination of numerical and alphabetical letters are laser marked on cap.

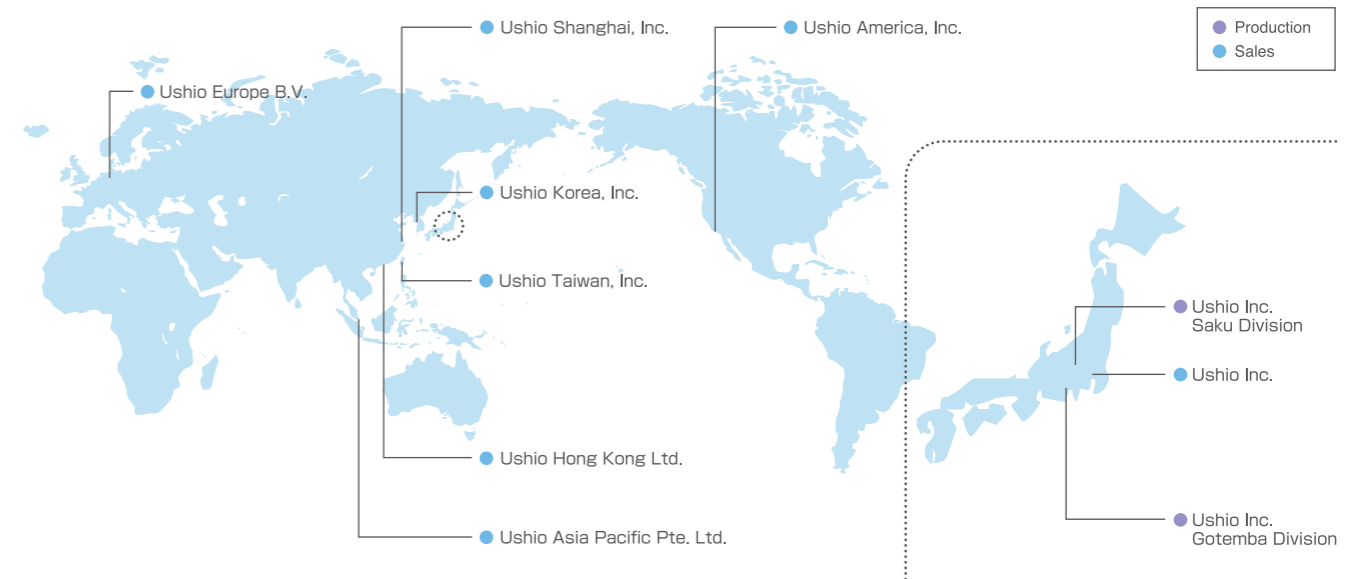


- 1st line : \_\_\_\_\_
- 1st and 2nd letters :**  
**Product identification code**  
 If code is one character, 1st line is 3 characters.
- 3rd letter : Year code**  
 The year code is the last number of the produced year.  
 (ex; "5" means the year 2025)
- 4th letter : Month code**  
 The month code is marked with alphabet character. (see Table-1)

- 2nd line : \_\_\_\_\_
- 5th to 8th letters :**  
**Ushio internal management code**

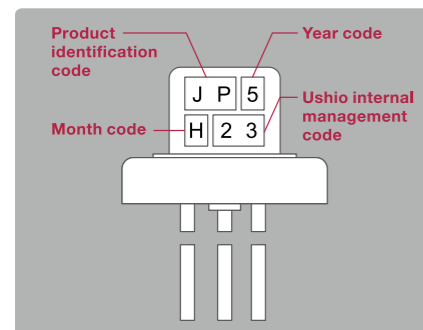
# Global Networks

We deliver our products developed and produced in Japan through global networks



## Package Type : TG

combination of numerical and alphabetical letters are laser marked on cap.



- 1st line : \_\_\_\_\_
- 1st and 2nd letters :**  
**Product identification code**
- 3rd letter : Year code**  
 The year code is the last number of the produced year.  
 (ex; "5" means the year 2025)

- 2nd line : \_\_\_\_\_
- 4th letter : Month code**  
 The month code is marked with alphabet character. (see Table-1)
- 5th to 6th letters :**  
**Ushio internal management code**

Table-1) Month code

Month	1	2	3	4	5	6	7	8	9	10	11	12
Code	A	B	C	D	E	F	G	H	J	K	L	M