



TFT LCD MODULE

0.96 inch 80RGB*160DOTS

MODULE NUMBER: PV096004D0115D

REVISION: V0.1

Customer:
Approved by

From:
Approved by



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1. General Specifications

PV096004D0115D is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver IC, FPC, and a back light unit. The module display area contains 80x160pixels. This product accords with RoHS environmental criterion.

Item	Display Panel	Remark
Size	0.96inch	/
Display Mode	Normally Black	/
Viewing Direction	Free View	/
Module area(W x H x T)	13.50x 27.95 x 1.6(max)	mm
Active Area(W x H)	10.8 x 21.696	mm
Number of Dots	80RGB x 160	/
Pixel Pitch(W x H)	0.135 x 0.1356	mm
Colors	262K	/
Drive IC	NV3022B	/
Backlight Type	1 LED	/
Interface Type	4 Line SPI Interface	/
Input voltage	2.8	V



2. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Min	Max	Unit
Logic Supply Voltage	IOVCC	-0.3	4.6	V
Analog Supply Voltage	VCC	-0.3	4.6	V
Operating temperature	Top	-20	70	°C
Storage temperature	Tst	-30	80	°C
Humidity	RH	--	90%(Max60C)	RH

3. ELECTRICAL CHARACTERISTICS

Parameter	Symbol	Min	Typ	Max	Unit
Logic Supply Voltage	IOVCC	1.65	1.8/2.8	3.3	V
Analog Supply Voltage	VCC	2.6	2.8	3.3	
Input Current	Idd	-	12	-	mA

4. BACKLIGHT CHARACTERISTICS

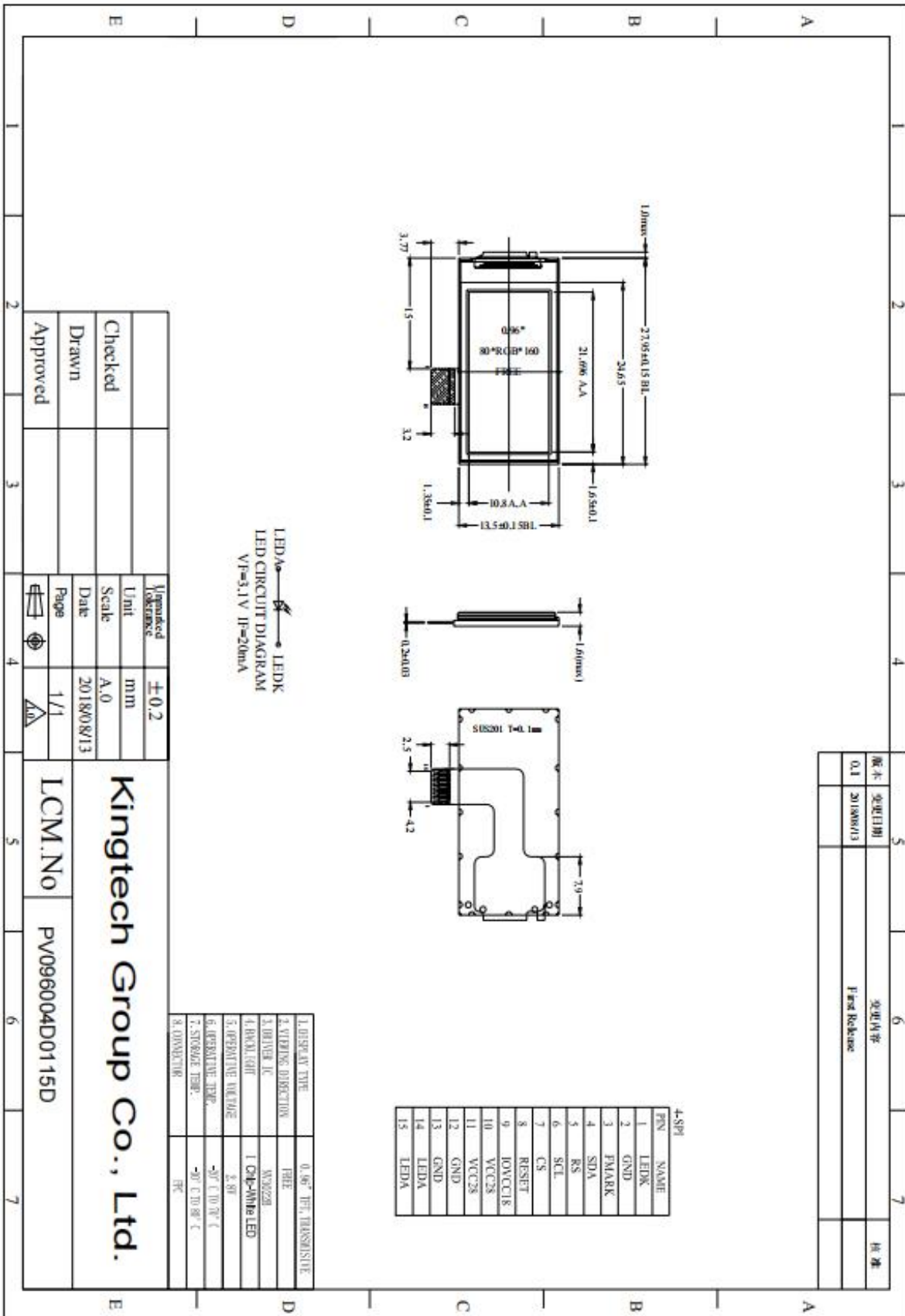
Item	Symbol	Min	Typ	Max	Unit	Condition
Forward Voltage	Vf	--	3.1	--	V	--
Forward Current	If	--	20	-	mA	--
Operating Life Time	--	--	20000	--	Hrs	

Note 1: The LED Supply Voltage is defined by the number of LED at Ta=25°C

Note 2: Operating life means brightness goes down to 50% initial brightness. Typical operating life time is estimated data..



5. DIMENSIONAL DRAWING



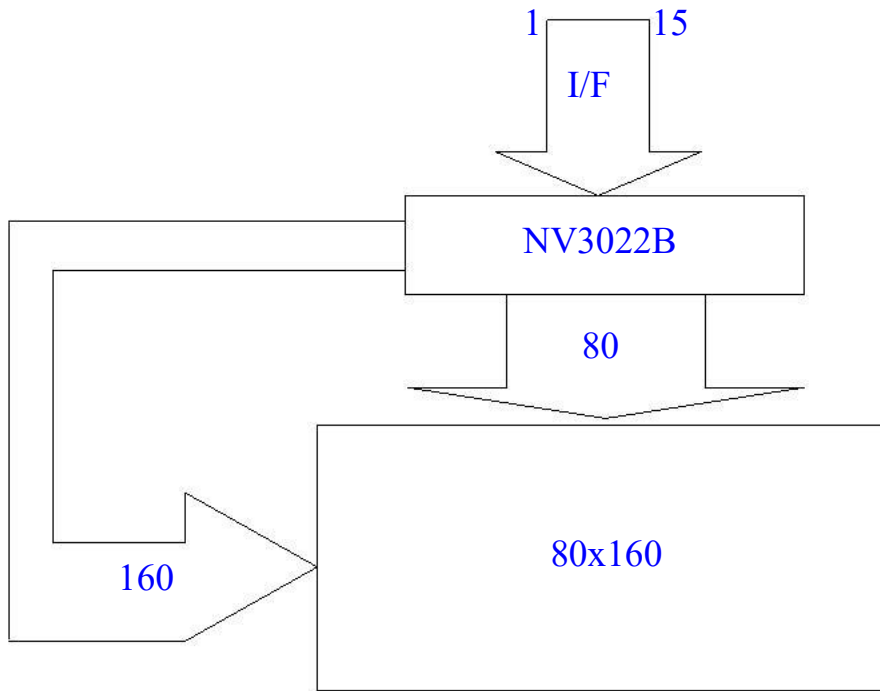


6. INTERFACE PIN CONNECTIONS

Pin.No	Symbol	Function
1	LEDK	back light power supply negative
2	GND	Ground
3	FMARK	Synchronies MCU to frame rate
4	SDA	SPI interface input/output pin. -The data is latched on the rising edge of the SCL signal.
5	RS	4-line system (D/CX): Serves as command or parameter select.
6	SCL	This pin is used to be serial interface clock.
7	/CS	chip select signal input(low active)
8	/RESET	This signal will reset the device and it must be applied to properly initialize the chip.
9	IOVCC	Power supply to interface pins (1.8V/2.8V)
10	VCC	Power supply(2.8V)
11	VCC	Power supply(2.8V)
12	GND	Ground
13	GND	Ground
14	LEDA	back light power supply positive
15	LEDA	back light power supply positive



7. BLOCK DIAGRAM OF LCM





8. ELECTRO-OPTICAL CHARACTERISTICS

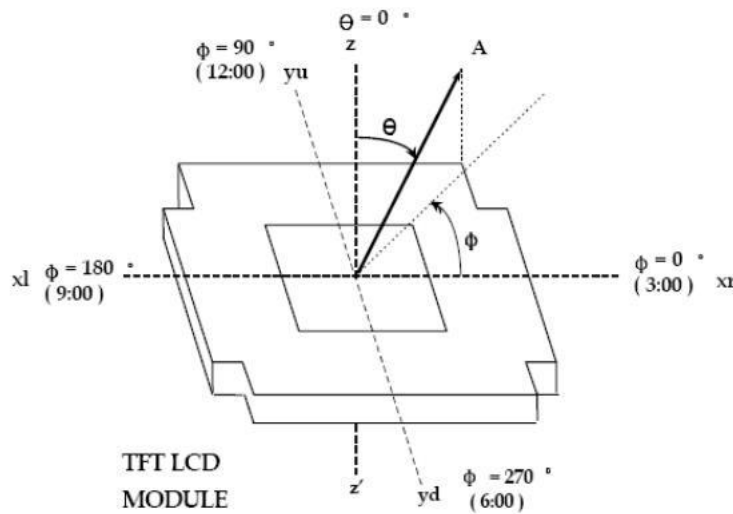
Optical characteristics are determined after the unit has been on and stable for approximately 30 minutes dark environment at 25°C. the value specified are at an approximate distance 500mm from the LCD surface at a viewing angle and θ equal to 0

8.1 LCD Optical Characteristics

Parameter		Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
Viewing Angle	$\Phi=3$ O'clock	θ	$Cr > 10$	-	80	-	deg	Note 1
	$\Phi=9$ O'clock			-	80	-		
	$\Phi=6$ O'clock			-	80	-		
	$\Phi=12$ O'clock			-	80	-		
Response time		Tr+Tf	$\theta=0$	-	30	40	ms	Note 2
Contrast ratio		Cr	$\Phi=0$	-	800	-		Note 3
CIE(x,y) chromaticity	RED	X	$\theta=0$ $\Phi=0$	-0.02	0.610	+0.02		Note 4
		Y			0.333			
	GREEN	X			0.281			
		Y			0.533			
	BLUE	X			0.146			
		Y			0.138			
	WHITE	X			0.306			
		Y			0.327			
Uniformity(%)					80			Note 5
Luminance		L			300			Note 6

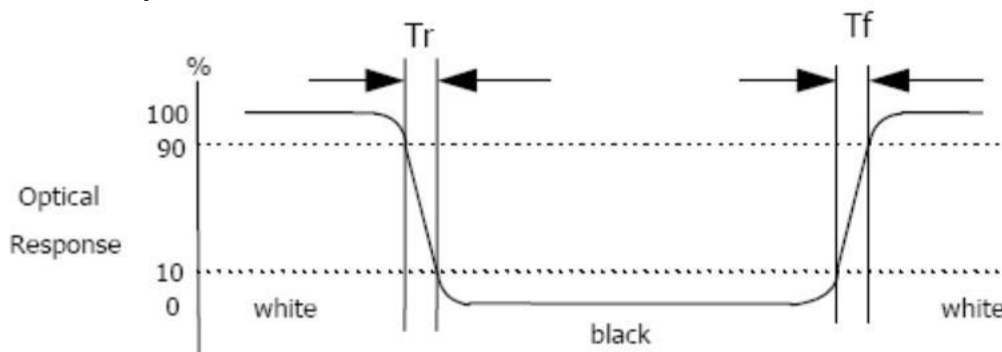


Note 1. LCD Viewing Angle



Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface.

Note 2. Response time



Response time is the time required for the display to transition from white to black (Rising time, T_r) and from black to white (Falling time, T_f). For additional information

Note 3. Contrast Ratio (CR)

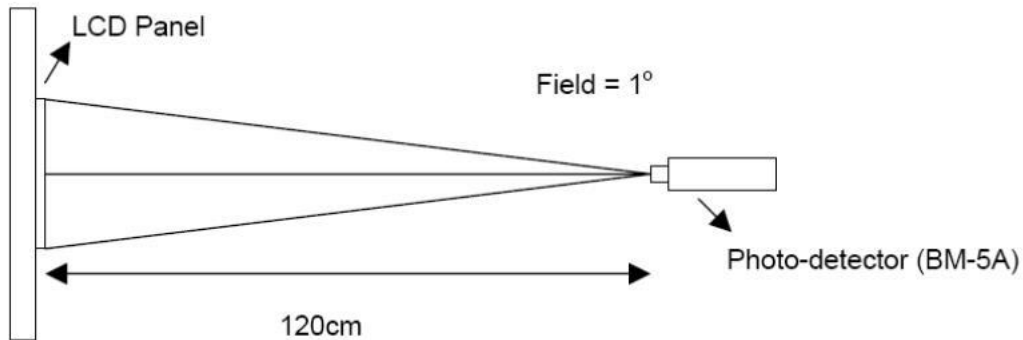
Contrast Ratio (CR) is defined mathematically as:

$$\text{Contrast Ratio} = \frac{\text{Surface Luminance with all white pixels}}{\text{Surface Luminance with all black pixels}}$$

Surface luminance is the center point across the LCD surface 500mm from the surface with all pixels displaying white.



Note 4. Definition of optical measurement setup

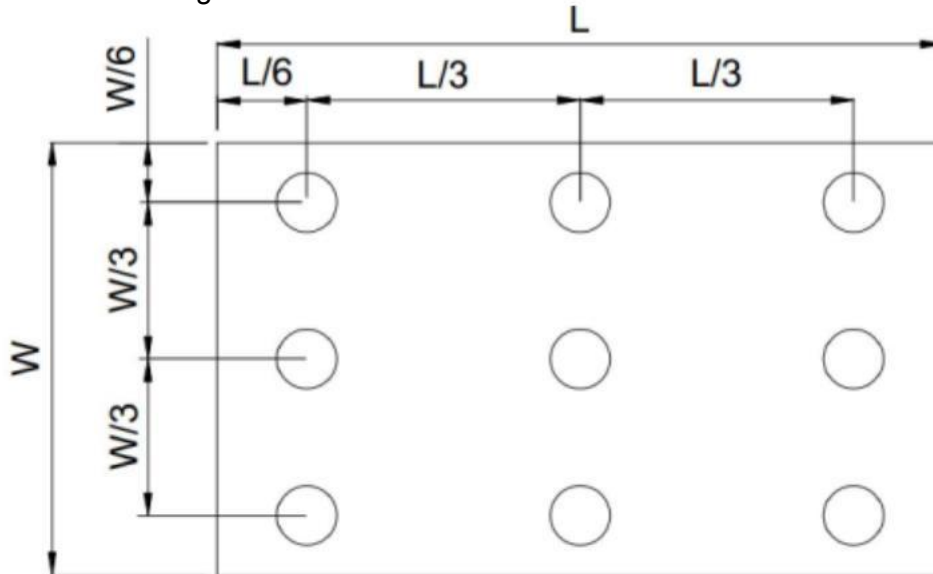


Note 5. Definition of luminance uniformity

Active area is divided into 9 measuring areas . Every measuring point is placed at the center of each measuring area.

$$\text{Luminance Uniformity}(U) = L_{\min} / L_{\max}$$

L-----Active area length W----- Active area width



L_{\max} : The measured maximum luminance of all measurement position.

L_{\min} : The measured minimum luminance of all measurement position.

Note 6. Definition of luminance:

Measure the luminance of white state at center point.



9.0 INSPECTION CRITERIA

9.1 Inspection Conditions

9.1.1 Environmental conditions

The environmental conditions for inspection shall be as follows

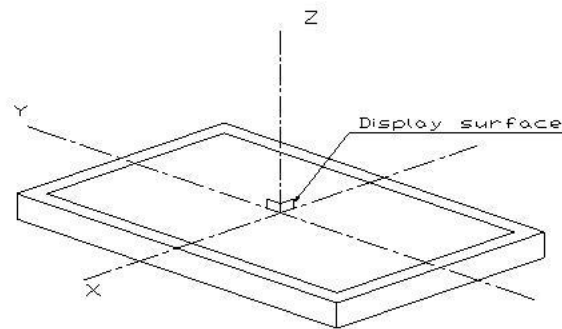
Room temperature: $20 \pm 3^{\circ}\text{C}$

Humidity: $65 \pm 20\% \text{RH}$

9.1.2 Environmental conditions

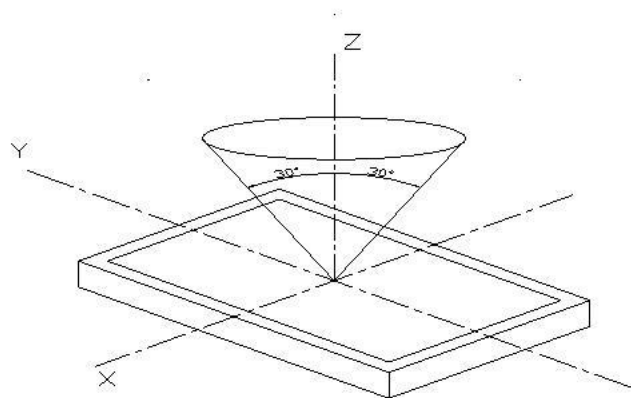
With a single 20-watt fluorescent lamp as the light source, the inspection was in the distance of 30cm or more from the LCD to the inspector's eyes.

9.2 Light Method



Fluorescent lamp perpendicular to the display surface

Inspection distance and angle



Inspection should be performed within angle ϕ (ϕ is usually 30°) from Z axis to each X and Y.

Inspection distance in any direction within ϕ must be kept $30 \pm 5 \text{cm}$ from the display surface.

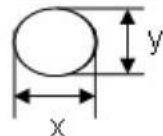



9.3 Classification of defects

9.3.1 Major defect

No.	Item	Inspection Standard	Classification of defects
1	All functional defects	1) No display 2) Display abnormally 3) Open or missing segment 4) Short circuit 5) Excess power consumption 6) Backlight no lighting, flickering and abnormal lighting	Major
2	Missing	Missing component	Major
3	Outline dimension	Overall outline dimension beyond the drawing is not allowed	Major

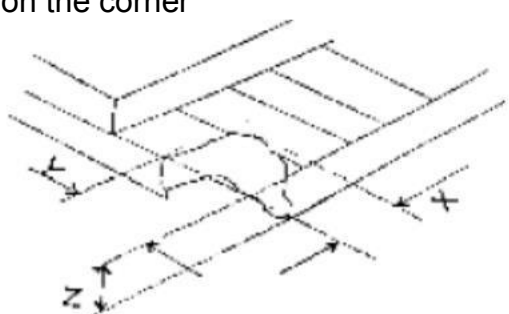
9.3.2 Cosmetic Defect

No.	Item	Inspection Standard	Classification of defects							
1	(spot defect) Black and White spot pinhole	For dark/white spot, size Φ is defined as $\Phi=(x+y)/2$	Minor							
		 <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>Size Φ (mm)</th> <th>Acceptable Quantity</th> </tr> </thead> <tbody> <tr> <td>$\Phi \leq 0.1$</td> <td>Ignore</td> </tr> <tr> <td>$0.10 \leq \Phi \leq 0.15$</td> <td>2</td> </tr> <tr> <td>$0.15 \leq \Phi \leq 0.2$</td> <td>1</td> </tr> <tr> <td>$0.2 < \Phi$</td> <td>0</td> </tr> </tbody> </table>		Size Φ (mm)	Acceptable Quantity	$\Phi \leq 0.1$	Ignore	$0.10 \leq \Phi \leq 0.15$	2	$0.15 \leq \Phi \leq 0.2$
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$\Phi \leq 0.1$	Ignore									
$0.10 \leq \Phi \leq 0.15$	2									
$0.15 \leq \Phi \leq 0.2$	1									
$0.2 < \Phi$	0									
2	(line defect) Black and White line	Define: 	Minor							



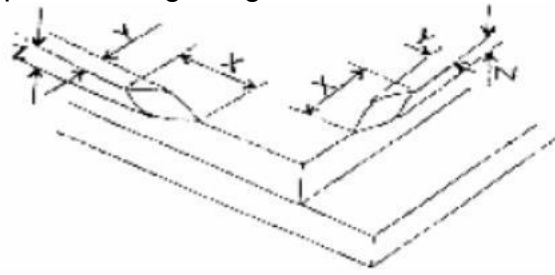
	Polarizer scratch	<table border="1"> <tr> <td>Width(mm)</td> <td>Length(mm);Acceptable Qty</td> </tr> <tr> <td>$\Phi \leq 0.03$ $L \leq 1.0$</td> <td>Ignore</td> </tr> <tr> <td>$0.03 < W \leq 0.05$</td> <td>$L \leq 3.0$; $N \leq 2$</td> </tr> <tr> <td>$0.05 < W$ or $L > 3.0$</td> <td>Define as spot defect</td> </tr> </table>	Width(mm)	Length(mm);Acceptable Qty	$\Phi \leq 0.03$ $L \leq 1.0$	Ignore	$0.03 < W \leq 0.05$	$L \leq 3.0$; $N \leq 2$	$0.05 < W$ or $L > 3.0$	Define as spot defect			
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$0.03 < W \leq 0.05$	$L \leq 3.0$; $N \leq 2$												
$0.05 < W$ or $L > 3.0$	Define as spot defect												
3	Polarizer defect	<p>Dent or bubble(between the polarizer and glass)</p> <table border="1"> <tr> <td>Size Φ(mm)</td> <td>Acceptable Qty</td> </tr> <tr> <td>$\Phi \leq 0.10$</td> <td>Ignor</td> </tr> <tr> <td>$0.10 < \Phi \leq 0.15$</td> <td>2</td> </tr> <tr> <td>$0.15 < \Phi \leq 0.20$</td> <td>1</td> </tr> <tr> <td>$0.20 < \Phi$</td> <td>0</td> </tr> </table>	Size Φ (mm)	Acceptable Qty	$\Phi \leq 0.10$	Ignor	$0.10 < \Phi \leq 0.15$	2	$0.15 < \Phi \leq 0.20$	1	$0.20 < \Phi$	0	Minor
Size Φ (mm)	Acceptable Qty												
$\Phi \leq 0.10$	Ignor												
$0.10 < \Phi \leq 0.15$	2												
$0.15 < \Phi \leq 0.20$	1												
$0.20 < \Phi$	0												

9.3.3 Cosmetic Defect

No.	Item	Inspection Standard	Classification of defects						
1	Glass defect	<p>1) Chip on the corner</p>  <table border="1"> <tr> <td>X</td> <td>Y</td> <td>Z</td> </tr> <tr> <td>≤ 3.0</td> <td>$\leq S$</td> <td>$\leq T$</td> </tr> </table> <p>Remark: S=contact pad length; T=the thickness of glass</p> <p>Chips on the corner of terminal shall not be allowed to extend into the ITO pad or expose perimeter seal. Acceptable Quantity $N \leq 2$.</p>	X	Y	Z	≤ 3.0	$\leq S$	$\leq T$	Minor
X	Y	Z							
≤ 3.0	$\leq S$	$\leq T$							



2) Chip on the edge of glass



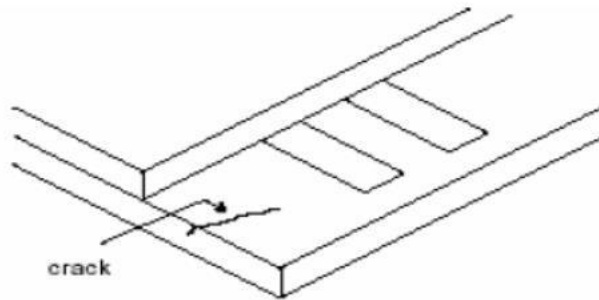
X	Y	Z
Ignore	≤ 0.5	$\leq T$

Acceptable Quantity: $N \leq 2$

Minor

3) Creak

Creaks tend to break are not allowed.



Minor



10.0 RELIABILITY AND INSPECTION STANDARD

NO.	Test Item	Test condition	Criterion
1	High Temperature Storage	80°C±2°C 96H Restore 2H at 25°C Power off	After testing, cosmetic and electrical defects should not happen.
2	Low Temperature Storage	-30°C±2°C 96H Restore 2H at 25°C Power off	
3	High Temperature Operation	70°C±2°C 96H Restore 2H at 25°C Power on	
4	Low Temperature Operation	-20°C±2°C 96H Restore 2H at 25°C Power on	
5	High Temperature & Humidity Storage	60°C±2°C 90%RH 96H Power off	
6	Temperature Cycle	--30°C ↔ 25°C ↔ 80°C 30min 5min 30min after 10cycle, Restore 2H at 25°C Power off	
7	Vibration Test	10Hz~150Hz, 100m/s ² , 120min	
8	Shock Test	Half-sinewave,300m/s ² ,11ms	
9	Drop Test(package state)	600mm, concrete floor,1corner, 3edges, 6 sides each time	1.After testing, cosmetic and electrical defects should not happen. 2.The product should remain at initial place. 3.Product uncovered or package broken is not permitted.



11.0 PRECAUTIONS FOR USING LCD MODULE

11.1 Handling Precautions

- (1) The display panel is made of glass and polarizer. As glass is fragile, it tends to become or chipped during handling especially on the edges. Please avoid dropping or jarring. Do not subject it to a mechanical shock by dropping it or impact.
 - (2) If the display panel is damaged and the liquid crystal substance leaks out, be sure not to get any in your mouth. If the substance contacts your skin or clothes, wash it off using soap and water.
 - (3) Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary. Do not touch the display with bare hands. This will stain the display area and degraded insulation between terminals (some cosmetics are determined to the polarizer).
 - (4) The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully. Do not touch, push or rub the exposed polarizers with anything harder than an HB pencil lead (glass, tweezers, etc.). Do not put or attach anything on the display area to avoid leaving marks on. Condensation on the surface and contact with terminals due to cold will damage, stain or dirty the polarizer. After products are tested at low temperature they must be warmed up in a container before coming in contact with room temperature air.
 - (5) If the display surface becomes contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If it is heavily contaminated, moisten cloth with one of the following solvents
 - Isopropyl alcohol
 - Ethyl alcoholDo not scrub hard to avoid damaging the display surface.
 - (6) Solvents other than those above-mentioned may damage the polarizer. Especially, do not use the following.
 - Water
 - Ketone
 - Aromatic solventsWipe off saliva or water drops immediately, contact with water over a long period of time may cause deformation or color fading. Avoid contacting oil and fats.
 - (7) Exercise care to minimize corrosion of the electrode. Corrosion of the electrodes is accelerated by water droplets, moisture condensation or a current flow in a high-humidity environment.
 - (8) Install the LCD Module by using the mounting holes. When mounting the LCD module make
-



sure it is free of twisting, warping and distortion. In particular, do not forcibly pull or bend the I/O cable or the backlight cable.

- (9) Do not attempt to disassemble or process the LCD module.
- (10) NC terminal should be open. Do not connect anything.
- (11) If the logic circuit power is off, do not apply the input signals.
- (12) Since LCM has been assembled and adjusted with a high degree of precision, avoid applying excessive shocks to the module or making any alterations or modifications to it.
 - Do not alter, modify or change the shape of the tab on the metal frame.
 - Do not make extra holes on the printed circuit board, modify its shape or change the positions of components to be attached.
 - Do not damage or modify the pattern writing on the printed circuit board.
 - Absolutely do not modify the zebra rubber strip (conductive rubber) or heat seal connector.
 - Except for soldering the interface, do not make any alterations or modifications with a soldering iron.
 - Do not drop, bend or twist LCM.

11.2 Storage Precautions

When storing the LCD modules, the following precaution is necessary.

- (1) Store them in a sealed polyethylene bag. If properly sealed, there is no need for the dessicant.
- (2) Store them in a dark place. Do not expose to sunlight or fluorescent light, keep the temperature between 0°C and 35°C.
- (3) The polarizer surface should not come in contact with any other objects. (We advise you to store them in the container in which they were shipped).

11.3 Others

Liquid crystals solidify under low temperature (below the storage temperature range) leading to defective orientation or the generation of air bubbles (black or white). Air bubbles may also be generated if the module is subject to a low temperature.

If the LCD modules have been operating for a long time showing the same display patterns, the display patterns may remain on the screen as ghost images and a slight contrast irregularity may also appear. A normal operating status can be regained by suspending use for some time. It should be noted that this phenomenon does not adversely affect performance reliability.



12. Package Specifications

Item	Quantity
Module	810 per Primary Box
Holding Trays (A)	15 per Primary Box
Total Trays (B)	16 per Primary Box (Including 1 Empty Tray)
Primary Box (C)	1~4 per Carton (4 as Major / Maximum)

